SBD-01

Parma Sugarbeet Defoliator - Triple Drum

Effective:
August 1, 2026

100 Series

Standard Equipment

- Steel Cup Flails on Front Drums (Full Coverage on #1 Rotor)
- Rubber Flails on 2nd and 3rd Drums
- Optional Replaceable Rotor Shafts
- Heavy Duty Gearbox and Drives
- All Banded V-Belt Drives
- **Tractor Requirements**: *90 HP Min. w/4 Remotes*
- Easy Height Adjustment
- 15" or 24" Rear Wheels (Steerable or Non-Steer)
- Drawbar Adjustment, 3-1/2x10 cylinder
- Convenient Parking Stands
- Removable Large Vinyl Top Cover
- Caution Light Kit
- HMW Defoliator Liner Shield Over Steel

Order Number	Description	List Price
	Base Unit	
1282520	Model 132 (4-30) Defoliator with "Cup" Flails & Solid Rotor Shafts	$51,957.00
1282348	Model 132 (6-22) Defoliator with "Cup" Flails & Solid Rotor Shafts	$53,097.00
1282349	Model 132 (6-22) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	$58,257.00
1282260	Model 144 (6-24) Defoliator with "Cup" Flails & Solid Rotor Shafts	$55,103.00
1282259	Model 144 (6-24) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	$59,428.00
1282227	Model 180 (8-22) Defoliator with "Cup" Flails & Solid Rotor Shafts	$68,634.00
1282240	Model 180 (8-22) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	$75,160.00
1282256	Model 180 (6-30) Defoliator with "Cup" Flails & Solid Rotor Shafts	$66,987.00
1282255	Model 180 (6-30) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	$75,489.00
1282534	Model 194 (8-24) Defoliator with "Cup" Flails & Solid Rotor Shafts	$76,266.00
	Completing Packages - Order one item from each section for a complete defoliator	
	Rear Wheel Strut Assemblies: (Steerable are Return to Straight)	
1282187	24"Non-Steerable, 22"-30" Rows ** (Height Adjustable, Two Struts)	$8,340.00
1282099	24" Steerable, 22-30" Rows Rtn to Str** (Height Adjustable, Two Struts)	$14,754.00
1282524	24" Steerable 4-30" Rows Rtn to Str (Height Adjustable, Two Struts)	$14,754.00
1282099	24" Steerable 8-24" Rows Rtn to Str (Height Adjustable, Two Struts)	$14,754.00

** Offset Struts Not Available for 24" Rear Wheels

SBD-02

Parma Sugarbeet Defoliator - Triple Drum

Effective:
August 1, 2026

100 Series

	PTO Driveline Assembly	
1990809	Standard PTO w/ 1-3/8 21-Spline Yoke	$1,257.00
1991060	Standard PTO w/ 1-3/4 20-Spline Yoke	$1,215.00
1281372	CV PTO w/ 1-3/8 21-Spline Yoke	$2,182.00
1991061	CV PTO w/ 1-3/4 20-Spline Yoke	$2,139.00
	Optional Equipment	
Scalper Options - Must Order Tool Bar Assembly and Head Assembly Group		
1282532	Scalper Tool Bar Assembly, Model 132 4-30" (Used with 24" Wheels)	$2,716.00
1282352	Scalper Tool Bar Assembly, Model 132 (Used with 24" Rear Wheels)	$2,716.00
1282269	Scalper Tool Bar Assembly, Model 144 (Used with 24" Rear Wheels)	$2,733.00
1282271	Scalper Tool Bar Assembly, Model 180 (Used with 24" Rear Wheels)	$3,250.00
1282559	Scalper Tool Bar Assemby, Model 194 8-24" (Used with 24" Wheels)	$3,520.00
1282273	Head Assembly Group, Ground Driven Scalper (8-Row)	$9,142.00
1282274	Head Assembly Group, Ground Driven Scalper (6-Row) Introduced Sept. 2003	$6,854.00
1282277	Head Assembly Group, Hydraulic Scalper (8-row)	$17,772.00
1282278	Head Assembly Group, Hydraulic Scalper (6-Row)	$13,328.00
1282275	Knife Scalper Assembly Group (8-Row)	$7,168.00
1282276	Knife Scalper Assembly Group (6-Row)	$5,382.00
Other Options		
1281885	Rubber Flail Addition Kit for #2 & #3 Rotors (per Row/Rotor Add-on)	$140.00
1281999	Hitch Extension Kit (RRV To Position Tongue Higher or Lower)	$339.00
1282210	SMV Emblem Assembly	$57.00

See Assembly Package Sheet SBD-06 for factory assembling options

SBD-03

Parma Sugarbeet Defoliator - Triple Drum
200 Series

Effective:
August 1, 2026

Standard Equipment

- Steel Cup Flails on Front Drums
- Rubber Flails on 2nd and 3rd Drums
- Heavy Duty Gearbox and Drives
- All Banded V-Belt Drives
- Steerable or Non-Steerable Wheel Struts
- **Tractor Requirements:** *200HP Min. & 4 Remotes*
- Easy Height Adjustment
- Drawbar Adjustment - 3 1/2 x 10 cylinder
- Convenient Parking Jack Stand
- Removable Large Vinyl Top Cover
- Caution Light Kit
- HMW Defoliator Liner Shield Over Steel

Order Number	Description	Wt 13200	List Price
	Base Unit		
	Model 240 (8-30) Defoliator with "Cup" Flails & Solid Rotor Shafts		$77,091.00
1282188	Model 264 (12-22) Defoliator with "Cup" Flails & Solid Rotor Shafts		$80,658.00
1282172	Model 264 (12-22) Defoliator with "Cup" Flails & Replaceable Rotor Shafts		$88,893.00
1282609	Model 264 (12-22) Defoliator Over Row "Cup" Flails & Solid Rotor Shafts		$77,652.00
1282625	Model 288 (12-24) Defoliator with "Cup" Flails & Solid Rotor Shafts		$87,864.00
Completing Packages - Order one item from each section for a complete defoliator			
	Rear Wheel Strut Assemblies (Steerable are Return to Straight)		
1282187	24" Non-Steerable, 22" Rows (Height Adjustable, Two Struts)		$8,340.00
1282484	24" Non-Steerable, 44" Wide Bottom (22" Rows) (Height Adjustable, Two Struts)		$9,289.00
1282099	24" Steerable, 22" Rows (Height Adjustable, Two Struts)		$14,754.00
	24" Steerable 8-30" (Height Adjustable, Two Struts)		$15,236.00
	PTO Driveline Assembly		
1282946	Standard PTO w/ 1-3/4 20-Spline Yoke		$1,560.00
1282344	Standard PTO w/ 1-3/8 21-Spline Yoke		$1,602.00
1282510	CV PTO w/ 1-3/4 20-Spline Yoke		$2,666.00
1282511	CV PTO w/ 1-3/8 21-Spline Yoke		$2,784.00
Order the Following Longer Drivelines when ordering the Heavy Duty Swing type Tongue.			
1991096	Standard PTO w/ 1-3/4 20-Spline Yoke		$1,550.00
1268451	CV PTO w/ 1-3/4 20-Spline Yoke		$2,655.00
	Optional Equipment		
Scalper Options - Must Order Tool Bar Assembly and Head Assembly Group			
	Scalper Tool Bar Assembly For 24" Rear Wheels (8 Row 30")		$4,913.00
1282176	Scalper Tool Bar Assembly For 24" Rear Wheels (12 Row 22")		$5,116.00
	Scalper Tool Bar Assembly For 24" Wheels (12 Row 24")		$5,356.00
1282273	Head Assembly Group, Ground Driven Scalper 8 Row		$9,142.00
1282175	Head Assembly Group, Ground Driven Scalper 12 Row		$13,713.00
1282136	Head Assembly Group, Hydraulic Scalper 12 Row		$25,977.00
1282181	Knife Scalper Assembly Group 12 Row		$10,702.00

See next page for other options.

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Effective:
August 1, 2026

Parma Sugarbeet Defoliator - Triple Drum

200 Series

Other Options

1282479	Heavy Duty Swing Tongue (tongue cyl. not incl'd) **Add-on**	$5,139.00
1267149	Tongue Cylinder Kit - Includes 3 1/2 x 8 Cyl., Hoses & Tips	$770.00
1281864	Front Stabilizer Wheels - Adjustable with Screw Jack (Must be used in conjunction with front lift cylinder)	$2,950.00
1281709	Front Stabilizer Wheels w/ Hydraulic Cylinder (Must be used in conjunction with Scalper Hydraulic Lift.)	$3,771.00
1282485	Extra Rubber Flail Kit #2 Rotor (2nd Drum same as 3rd) (per Row/Rotor Add-on)	$68.00
1281999	Hitch Extension Kit (RRV to Position Tongue Higher or Lower)	$339.00
1282210	SMV Emblem Assembly	$57.00
282514	Center Strut, 24" non STR on 44" spacing (Includes wheels, tires, hubs and spindles)	$6,363.00

See Assembly Package Sheet SBD-06 for factory assembling options

SBD-05

Parma Sugarbeet Defoliator

Effective:
August 1, 2026

Assembly Packages - All Defoliators

These prices are the charges for assembly by Parma Company of options and attachments.
The dealer service department is responsible for pre-delivery and field adjustments.

Order Number	Description	List Price
Scalper Assembly		
1281643	Mounted on Defoliator (Knife Scalper and Unpowered Disk) - per Row	$128.00
1281644	Mounted on Defoliator (Hydraulic Scalper) - per Row	$251.00
Hydraulic Hose Packages		
	- Includes One 1/2 " Hose from Implement to Tractor with Ends, and one 8010-4 Pioneer Coupler.	
1281652	8' Hydraulic Hose Package	$146.00
1281653	10' Hydraulic Hose Package (8 = $1288)	$161.00
1281654	12' Hydraulic Hose Assembly	$182.00

- Order 4 each when ordering a standard defoliator
- Order 8 each when ordering a defoliator with a 2-way Return to Straight option

Shipping Dimensions

Front to Rear w/Tongue and Scalper Removed 15' 2"
w/Tongue Removed and Scalper Mounted 19' 3"

Front to Rear w/Tongue & Struts Removed (Frame Only) 11' 10"
Overall Length w/Tongue Removed Scalper Mounted 23' 3"

Side to Side

Model 132	13' 2"	7100#
Model 144	14' 2"	8360#
Model 180	17' 2"	9100#
Model 264	24'	13200#

Weight of the Model 264 with 24" Steerable Struts and Ground Driven Scalpers = 13,200 lbs.

SBD-06

Flail Cluster Information

Effective
August 1, 2026

132 Model Defoliator		
Order No.	**Description**	**Quantity**
281789	**Front Steel Cup Rotor Asm (Full Coverage)**	
282199	7-1/2 Steel Cup Flails - 5/16"	88
281785	Bushing, Hardened - 10-3/4"	22
282083	Short Pipe Spacer - 5/8"	88
281786	5/8x13 Hex Bolt w/Locknut	22
281722	8" Half Clamp	24
281966	Rotor Weldment	1
281581	**Center Rubber Cluster**	
280520	Rubber Flail	12
990588	2: Spacer	12
281558	Flail Pin	4
281477	6" Half Clamp	4
281885	**(Optional) Flail Addition Kit Center Rubber**	
281520	Rubber Flail	8
281560	Extended Flail Pin	2
282641	**Rear Rubber Cluster**	
281520	Rubber Flail	22
281558	Flail Pin	4
281477	6" Half Clamp	4
281574	1" Spacer	4
281885	**(Optional) Flail Addition Kit Rear Rubber**	
281520	Flail Pin	8
281560	Extended Flail Pin	2
281963	**Front L Knife Rotor Asm (Full Coverage)**	
281569	L-Knife Flail	72
	5/8x3-1/2 Gr8 Hex Bolt w/Locknut	36
281965	Rotor Weldment	1
281581	**Center Rubber Cluster (Same As Above)**	
281885	**(Optional) Flail Addition Kit Center Rubber (Same As Above)**	
282641	**Rear Rubber Cluster (Same As Above)**	
281885	**(Optional) Flail Addition Kit Rear Rubber (Same As Above)**	

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Flail Cluster Information

Effective:
August 1, 2026

144 Model Defoliator

Order No.	Description	Quantity
	Front Steel Cup Rotor Asm (Full Coverage)	
282199	7-1/2 Steel Cup Flails - 5/16"	96
281785	Bushing, Hardened - 10-3/4"	24
282083	Pipe Spacer - 5/8"	96
281786	5/8 x 13 Hex Bolt w/Locknut	24
281722	8" Half Clamp	26
281958	One Piece Front Rotor Drum	1
	Front L Knife Rotor Asm (Full Coverage)	
281569	L-Knife Flail	84
	5/8 x 3-1/2 Gr8 Hex Bolt w/Locknut	42
281965	One Piece Front Rotor Drum	1

180 Model Defoliator

Order No.	Description	Quantity
	Front Steel Cup Rotor Asm (Full Coverage)	
282199	7-1/2 Steel Cup Flails - 5/16"	120
281785	Bushing, Hardened - 10-3/4"	28
282084	Bushing, Hardened - 5-3/8"	4
281786	5/8 x 13 Hex Bolt w/Locknut	28
282085	5/8 x 7-1/2 Hex Bolt w/Locknut	4
282086	5/8 x 12-1/4 Hex Bolt w/Locknut	4
281722	8" Half Clamp	36
281873 Driver, 281872 Driven	8" Rotor Assembly (Split)	1ea.
281581	**Center Rubber Cluster**	
280520	Rubber Flail	12
990588	2" Spacer	12
281558	Flail Pin	4
281477	6" Half Clamp	4
281885	**(Optional) Flail Addition Kit Center Rubber**	
281520	Rubber Flail	8
281560	Extended Flail Pin	2
282641	**Rear Rubber Cluster**	
281520	Rubber Flail	22
281558	Flail Pin	4
281477	6" Half Clamp	4
281574	1" Spacer	4
281885	**(Optional) Flail Addition Kit Rear Rubber** (Same as Center)	
	L Knife Rotor Asm (Full Coverage)	
281569	L-Knife Flail	96
	5/8 x 3-1/2 Gr8 Hex Bolt w/Locknut	48
281945 Driver, 281946 Driven	Rotor Assembly (Split)	1ea.
281885	**(Optional) Flail Addition Kit Rear Rubber (Same As Above)**	

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Flail Cluster Information

Effective:
August 1, 2026

264 Model Defoliator		
Order No.	**Description**	**Quantity**
Front Steel Cup Rotor Asm (Full Coverage)		
282199	7-1/2 Steel Cup Flails - 5/16"	184
281785	Bushing, Hardened - 10-3/4"	44
282084	Bushing, Hardened - 5-3/8"	4
282083	Pipe Spacer - 5/8"	184
281786	5/8 x 13 Hex Bolt w/Locknut	44
282085	5/8 x 7-1/2 Hex Bolt w/Locknut	4
282086	5/8 x 12-1/4 Hex Bolt w/Locknut	4
281722	8" Half Clamp	52
281738 Driver, 281743 Driven	8" Rotor Assembly (Split)	1ea.
281581	**Center Rubber Cluster**	
280520	Rubber Flail	12
990588	2" Spacer	12
281558	Flail Pin	4
281477	6" Half Clamp	4
281885	**(Optional) Flail Addition Kit Center Rubber**	
281520	Flail Pin	8
281560	Extended Flail Pin	2
282641	**Rear Rubber Cluster**	
281520	Rubber Flail	22
281558	Flail Pin	4
281477	6" Half Clamp	4
281574	1" Spacer	4
281885	**(Optional) Flail Addition Kit Rear Rubber** (Same as Center)	
	L Knife Rotor Asm (Full Coverage)	
281569	L-Knife Flail	144
	5/8 x 3-1/2 Gr8 Hex Bolt w/Locknut	72
281860 Driver, 281859 Driven	Rotor Assembly (Split)	1ea.
281581	**Center Rubber Cluster (Same As Above)**	
281885	**(Optional) Flail Addition Kit Center Rubber (Same As Above)**	
282641	**Rear Rubber Cluster (Same As Above)**	
281885	**(Optional) Flail Addition Kit Rear Rubber (Same As Above)**	

SBD-09

Effective:
August 1, 2026

144" Defoliator w/24" Tires & G.D. Scalpers

Weight	8360#
Overall width at guards:	14'2"
Frame depth front to rear:	11'7"
Frame depth to rear of 24" tires:	15'2"
Frame depth to rear of G.D. Scalpers up:	16'8"
Tongue:	4'4"

264" Defoliator w/24" Tires & G.D. Scalpers

Weight	13200#
Overall width at guards:	24'6"
Frame depth front to rear:	11'7"
Frame depth to rear of 24" tires:	15'2"
Frame depth to rear of G.D. Scalpers up:	16'8"