



SBD-01

Parma Sugarbeet Defoliator - Triple Drum

100 Series

Effective:
September 1, 2023

Standard Equipment

- Steel Cup Flails on Front Drums (Full Coverage on #1 Rotor)
- Rubber Flails on 2nd and 3rd Drums
- Optional Replaceable Rotor Shafts
- Heavy Duty Gearbox and Drives
- All Banded V-Belt Drives
- **Tractor Requirements:** 90 HP Min. w/4 Remotes
- Easy Height Adjustment
- 15" or 24" Rear Wheels (Steerable or Non-Steer)
- Drawbar Adjustment, 331-172100 w/Reducer
- Convenient Parking Stands
- Removable Large Vinyl Top Cover
- Caution Light Kit
- HMW Defoliator Liner Shield Over Steel

Order Number	Description	List Price
Base Unit		
1282520	Model 132 (4-30) Defoliator with "Cup" Flails & Solid Rotor Shafts	\$51,957.00
1282348	Model 132 (6-22) Defoliator with "Cup" Flails & Solid Rotor Shafts	\$53,097.00
1282349	Model 132 (6-22) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	\$58,257.00
1282260	Model 144 (6-24) Defoliator with "Cup" Flails & Solid Rotor Shafts	\$55,103.00
1282259	Model 144 (6-24) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	\$59,428.00
1282227	Model 180 (8-22) Defoliator with "Cup" Flails & Solid Rotor Shafts	\$68,634.00
1282240	Model 180 (8-22) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	\$75,160.00
1282256	Model 180 (6-30) Defoliator with "Cup" Flails & Solid Rotor Shafts	\$66,987.00
1282255	Model 180 (6-30) Defoliator with "Cup" Flails & Replaceable Rotor Shafts	\$75,489.00
1282534	Model 194 (8-24) Defoliator with "Cup" Flails & Solid Rotor Shafts	\$76,266.00
Completing Packages - Order one item from each section for a complete defoliator		
Rear Wheel Strut Assemblies: (Steerable are Return to Straight)		
1282187	24"Non-Steerable, 22"-30" Rows ** (Height Adjustable, Two Struts)	\$8,340.00
1282099	24" Steerable, 22-30" Rows Rtn to Str** (Height Adjustable, Two Struts)	\$14,754.00
1282524	24" Steerable 4-30" Rows Rtn to Str (Height Adjustable, Two Struts)	\$14,754.00
1282099	24" Steerable 8-24" Rows Rtn to Str (Height Adjustable, Two Struts)	\$14,754.00

** Offset Struts Not Available for 24" Rear Wheels



SBD-02

Parma Sugarbeet Defoliator - Triple Drum

Effective:

September 1, 2023

100 Series**PTO Driveline Assembly**

1990809	Standard PTO w/ 1-3/8 21-Spline Yoke	\$1,159.00
1991060	Standard PTO w/ 1-3/4 20-Spline Yoke	\$1,124.00
1281372	CV PTO w/ 1-3/8 21-Spline Yoke	\$1,975.00
1991061	CV PTO w/ 1-3/4 20-Spline Yoke	\$1,916.00

Optional Equipment**Scalper Options - Must Order Tool Bar Assembly and Head Assembly Group**

1282532	Scalper Tool Bar Assembly, Model 132 4-30" (Used with 24" Wheels)	\$2,716.00
1282352	Scalper Tool Bar Assembly, Model 132 (Used with 24" Rear Wheels)	\$2,716.00
1282269	Scalper Tool Bar Assembly, Model 144 (Used with 24" Rear Wheels)	\$2,733.00
1282271	Scalper Tool Bar Assembly, Model 180 (Used with 24" Rear Wheels)	\$3,250.00
1282559	Scalper Tool Bar Assembly, Model 194 8-24" (Used with 24" Wheels)	\$3,520.00
1282273	Head Assembly Group, Ground Driven Scalper (8-Row)	\$9,142.00
1282274	Head Assembly Group, Ground Driven Scalper (6-Row) Introduced Sept. 2003	\$6,854.00
1282277	Head Assembly Group, Hydraulic Scalper (8-row)	\$17,772.00
1282278	Head Assembly Group, Hydraulic Scalper (6-Row)	\$13,328.00
1282275	Knife Scalper Assembly Group (8-Row)	\$7,168.00
1282276	Knife Scalper Assembly Group (6-Row)	\$5,382.00

Other Options

1281885	Rubber Flail Addition Kit for #2 & #3 Rotors (per Row/Rotor Add-on)	\$140.00
1281999	Hitch Extension Kit (RRV To Position Tongue Higher or Lower)	\$339.00
1282210	SMV Emblem Assembly	\$57.00

See Assembly Package Sheet SBD-06 for factory assembling options



SBD-03

Parma Sugarbeet Defoliator - Triple Drum 200 Series

Effective:
September 1, 2023

Standard Equipment

- Steel Cup Flails on Front Drums
- Rubber Flails on 2nd and 3rd Drums
- Heavy Duty Gearbox and Drives
- All Banded V-Belt Drives
- Steerable or Non-Steerable Wheel Struts
- **Tractor Requirements: 200HP Min. & 4 Remotes**
- Easy Height Adjustment
- Drawbar Adjustment - 3 1/2 x 10 cylinder
- Convenient Parking Jack Stand
- Removable Large Vinyl Top Cover
- Caution Light Kit
- HMW Defoliator Liner Shield Over Steel

Order Number	Description	Wt 13200	List Price
Base Unit			
	Model 240 (8-30) Defoliator with "Cup" Flails & Solid Rotor Shafts		\$79,475.00
1282188	Model 264 (12-22) Defoliator with "Cup" Flails & Solid Rotor Shafts		\$80,658.00
1282172	Model 264 (12-22) Defoliator with "Cup" Flails & Replaceable Rotor Shafts		\$88,893.00
1282609	Model 264 (12-22) Defoliator Over Row "Cup" Flails & Solid Rotor Shafts		\$77,652.00
1282625	Model 288 (12-24) Defoliator with "Cup" Flails & Solid Rotor Shafts		\$87,864.00
Completing Packages - Order one item from each section for a complete defoliator			
Rear Wheel Strut Assemblies (Steerable are Return to Straight)			
1282187	24" Non-Steerable, 22" Rows (Height Adjustable, Two Struts)		\$8,340.00
1282484	24" Non-Steerable, 44" Wide Bottom (22" Rows) (Height Adjustable, Two Struts)		\$9,289.00
1282099	24" Steerable, 22" Rows (Height Adjustable, Two Struts)		\$14,754.00
	24" Steerable 8-30" (Height Adjustable, Two Struts)		\$15,707.00
PTO Driveline Assembly			
1282946	Standard PTO w/ 1-3/4 20-Spline Yoke		\$1,316.00
1282344	Standard PTO w/ 1-3/8 21-Spline Yoke		\$1,400.00
1282510	CV PTO w/ 1-3/4 20-Spline Yoke		\$2,584.00
1282511	CV PTO w/ 1-3/8 21-Spline Yoke		\$2,600.00
Order the Following Longer Drivelines when ordering the Heavy Duty Swing type Tongue.			
1991096	Standard PTO w/ 1-3/4 20-Spline Yoke		\$1,328.00
1268451	CV PTO w/ 1-3/4 20-Spline Yoke		\$2,612.00
Optional Equipment			
Scalper Options - Must Order Tool Bar Assembly and Head Assembly Group			
	Scalper Tool Bar Assembly For 24" Rear Wheels (8 Row 30")		\$5,065.00
1282176	Scalper Tool Bar Assembly For 24" Rear Wheels (12 Row 22")		\$5,116.00
	Scalper Tool Bar Assembly For 24" Wheels (12 Row 24")		\$5,522.00
1282273	Head Assembly Group, Ground Driven Scalper 8 Row		\$9,142.00
1282175	Head Assembly Group, Ground Driven Scalper 12 Row		\$13,713.00
1282136	Head Assembly Group, Hydraulic Scalper 12 Row		\$25,977.00
1282181	Knife Scalper Assembly Group 12 Row		\$10,702.00

See next page for other options.



SBD-04

Parma Sugarbeet Defoliator - Triple Drum

Effective:

September 1, 2023

200 Series

Other Options

1282479	Heavy Duty Swing Tongue (tongue cyl. not incl'd) Add-on	\$5,139.00
1267149	Tongue Cylinder Kit - Includes 3 1/2 x 8 Cyl., Hoses & Tips	\$773.00
1281864	Front Stabilizer Wheels - Adjustable with Screw Jack (Must be used in conjunction with front lift cylinder)	\$2,950.00
1281709	Front Stabilizer Wheels w/ Hydraulic Cylinder (Must be used in conjunction with Scalper Hydraulic Lift.)	\$3,771.00
1282485	Extra Rubber Flail Kit #2 Rotor (2nd Drum same as 3rd) (per Row/Rotor Add-on)	\$68.00
1281999	Hitch Extension Kit (RRV to Position Tongue Higher or Lower)	\$339.00
1282210	SMV Emblem Assembly	\$57.00
282514	Center Strut, 24" non STR on 44" spacing (Includes wheels, tires, hubs and spindles)	\$6,363.00

See Assembly Package Sheet SBD-06 for factory assembling options



SBD-05

Parma Sugarbeet Defoliator

Effective:
September 1, 2023

Assembly Packages - All Defoliators

These prices are the charges for assembly by Parma Company of options and attachments.
The dealer service department is responsible for pre-delivery and field adjustments.

Order Number	Description	List Price
Scalper Assembly		
1281643	Mounted on Defoliator (Knife Scalper and Unpowered Disk) - per Row	\$128.00
1281644	Mounted on Defoliator (Hydraulic Scalper) - per Row	\$251.00

Hydraulic Hose Packages		
- Includes One 1/2 " Hose from Implement to Tractor with Ends, and one 8010-4 Pioneer Coupler.		
1281652	8' Hydraulic Hose Package	\$146.00
1281653	10' Hydraulic Hose Package (8 = \$1288)	\$161.00
1281654	12' Hydraulic Hose Assembly	\$182.00

- Order 4 each when ordering a standard defoliator
- Order 8 each when ordering a defoliator with a 2-way Return to Straight option

Shipping Dimensions		
Front to Rear w/Tongue and Scalper Removed	15' 2"	
w/Tongue Removed and Scalper Mounted	19' 3"	
Front to Rear w/Tongue & Struts Removed (Frame Only)	11' 10"	
Overall Length w/Tongue Removed Scalper Mounted	23' 3"	
Side to Side		
Model 132	13' 2"	7100#
Model 144	14' 2"	8360#
Model 180	17' 2"	9100#
Model 264	24'	13200#

Weight of the Model 264 with 24" Steerable Struts and Ground Driven Scalpers = 13,200 lbs.



SBD-06

Flail Cluster Information

Effective
September 1, 2023

132 Model Defoliator		
Order No.	Description	Quantity
281789 Front Steel Cup Rotor Asm (Full Coverage)		
282199	7-1/2 Steel Cup Flails - 5/16"	67
281785	Bushing, Hardened - 10-3/4"	34
281788	Long Pipe Spacer - 3-5/16"	57
281977	Short Pipe Spacer - 1-11/16"	22
281786	5/8x13 Hex Bolt w/Locknut	34
281722	8" Half Clamp	24
281966	Rotor Weldment	1
281581 Center Rubber Cluster		
280520	Rubber Flail	12
990588	2: Spacer	12
281558	Flail Pin	4
281477	6" Half Clamp	4
281885 (Optional) Flail Addition Kit Center Rubber		
281520	Rubber Flail	8
281560	Extended Flail Pin	2
282641 Rear Rubber Cluster		
281520	Rubber Flail	22
281558	Flail Pin	4
281477	6" Half Clamp	4
281574	1" Spacer	4
281885 (Optional) Flail Addition Kit Rear Rubber		
281520	Flail Pin	8
281560	Extended Flail Pin	2
281963 Front L Knife Rotor Asm (Full Coverage)		
281569	L-Knife Flail	72
	5/8x3-1/2 Gr8 Hex Bolt w/Locknut	36
281965	Rotor Weldment	1
281581 Center Rubber Cluster (Same As Above)		
281885 (Optional) Flail Addition Kit Center Rubber (Same As Above)		
282641 Rear Rubber Cluster (Same As Above)		
281885 (Optional) Flail Addition Kit Rear Rubber (Same As Above)		



SBD-07

Effective:
September 1,
2023

Flail Cluster Information

144 Model Defoliator		
Order No.	Description	Quantity
Front Steel Cup Rotor Asm (Full Coverage)		
282199	7-1/2 Steel Cup Flails - 5/16"	96
281785	Bushing, Hardened - 10-3/4"	24
282083	Pipe Spacer - 5/8"	96
281786	5/8 x 13 Hex Bolt w/Locknut	24
281722	8" Half Clamp	26
281958	One Piece Front Rotor Drum	1
Front L Knife Rotor Asm (Full Coverage)		
281569	L-Knife Flail	84
	5/8 x 3-1/2 Gr8 Hex Bolt w/Locknut	42
281965	One Piece Front Rotor Drum	1
180 Model Defoliator		
Order No.	Description	Quantity
Front Steel Cup Rotor Asm (Full Coverage)		
282199	7-1/2 Steel Cup Flails - 5/16"	120
281785	Bushing, Hardened - 10-3/4"	28
282084	Bushing, Hardened - 5-3/8"	4
281786	5/8 x 13 Hex Bolt w/Locknut	28
282085	5/8 x 7-1/2 Hex Bolt w/Locknut	4
282086	5/8 x 12-1/4 Hex Bolt w/Locknut	4
281722	8" Half Clamp	36
281873 Driver, 281872 Driven	8" Rotor Assembly (Split)	1ea.
281581 Center Rubber Cluster		
280520	Rubber Flail	12
990588	2" Spacer	12
281558	Flail Pin	4
281477	6" Half Clamp	4
281885 (Optional) Flail Addition Kit Center Rubber		
281520	Rubber Flail	8
281560	Extended Flail Pin	2
282641 Rear Rubber Cluster		
281520	Rubber Flail	22
281558	Flail Pin	4
281477	6" Half Clamp	4
281574	1" Spacer	4
281885 (Optional) Flail Addition Kit Rear Rubber (Same as Center)		
L Knife Rotor Asm (Full Coverage)		
281569	L-Knife Flail	96
	5/8 x 3-1/2 Gr8 Hex Bolt w/Locknut	48
281945 Driver, 281946 Driven	Rotor Assembly (Split)	1ea.
281885 (Optional) Flail Addition Kit Rear Rubber (Same As Above)		



SBD-08

Effective:
September 1, 2023

Flail Cluster Information

264 Model Defoliator		
Order No.	Description	Quantity
Front Steel Cup Rotor Asm (Full Coverage)		
282199	7-1/2 Steel Cup Flails - 5/16"	184
281785	Bushing, Hardened - 10-3/4"	44
282084	Bushing, Hardened - 5-3/8"	4
282083	Pipe Spacer - 5/8"	184
281786	5/8 x 13 Hex Bolt w/Locknut	44
282085	5/8 x 7-1/2 Hex Bolt w/Locknut	4
282086	5/8 x 12-1/4 Hex Bolt w/Locknut	4
281722	8" Half Clamp	52
281738 Driver, 281743 Driven	8" Rotor Assembly (Split)	1ea.
281581 Center Rubber Cluster		
280520	Rubber Flail	12
990588	2" Spacer	12
281558	Flail Pin	4
281477	6" Half Clamp	4
281885 (Optional) Flail Addition Kit Center Rubber		
281520	Flail Pin	8
281560	Extended Flail Pin	2
282641 Rear Rubber Cluster		
281520	Rubber Flail	22
281558	Flail Pin	4
281477	6" Half Clamp	4
281574	1" Spacer	4
281885 (Optional) Flail Addition Kit Rear Rubber (Same as Center)		
L Knife Rotor Asm (Full Coverage)		
281569	L-Knife Flail	144
	5/8 x 3-1/2 Gr8 Hex Bolt w/Locknut	72
281860 Driver, 281859 Driven	Rotor Assembly (Split)	1ea.
281581 Center Rubber Cluster (Same As Above)		
281885 (Optional) Flail Addition Kit Center Rubber (Same As Above)		
282641 Rear Rubber Cluster (Same As Above)		
281885 (Optional) Flail Addition Kit Rear Rubber (Same As Above)		



SBD-09

Effective:
September 1, 2023

144" Defoliator w/24" Tires & G.D. Scalpers

Weight	8360#
Overall width at guards:	14'2"
Frame depth front to rear:	11'7"
Frame depth to rear of 24" tires:	15'2"
Frame depth to rear of G.D. Scalpers up:	16'8"
Tongue:	4'4"

264" Defoliator w/24" Tires & G.D. Scalpers

Weight	13200#
Overall width at guards:	24'6"
Frame depth front to rear:	11'7"
Frame depth to rear of 24" tires:	15'2"
Frame depth to rear of G.D. Scalpers up:	16'8"